NOTES:

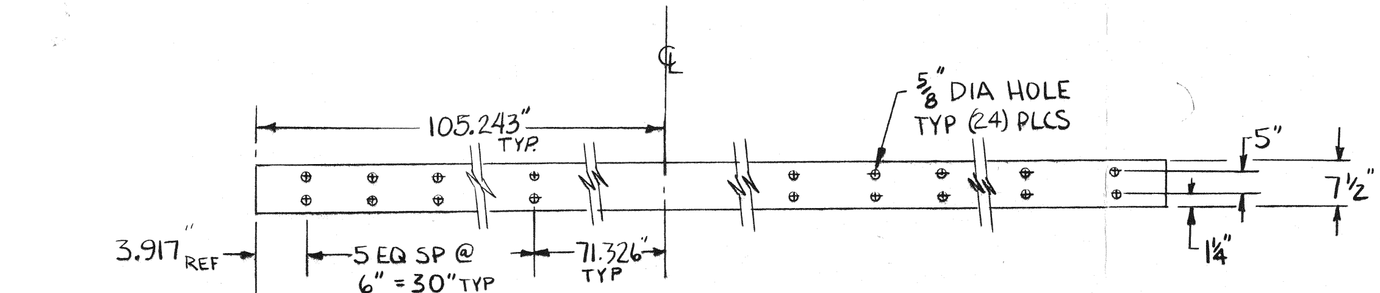
(04) 1. AFTER RING IS ASSEMBLED SEND OUT TO BE STRESS-RELIEVED.

(05) 2. AFTER STRESS-RELIEVED SEND OUT TO BE MACHINED TO FINISH DIAMETERS.

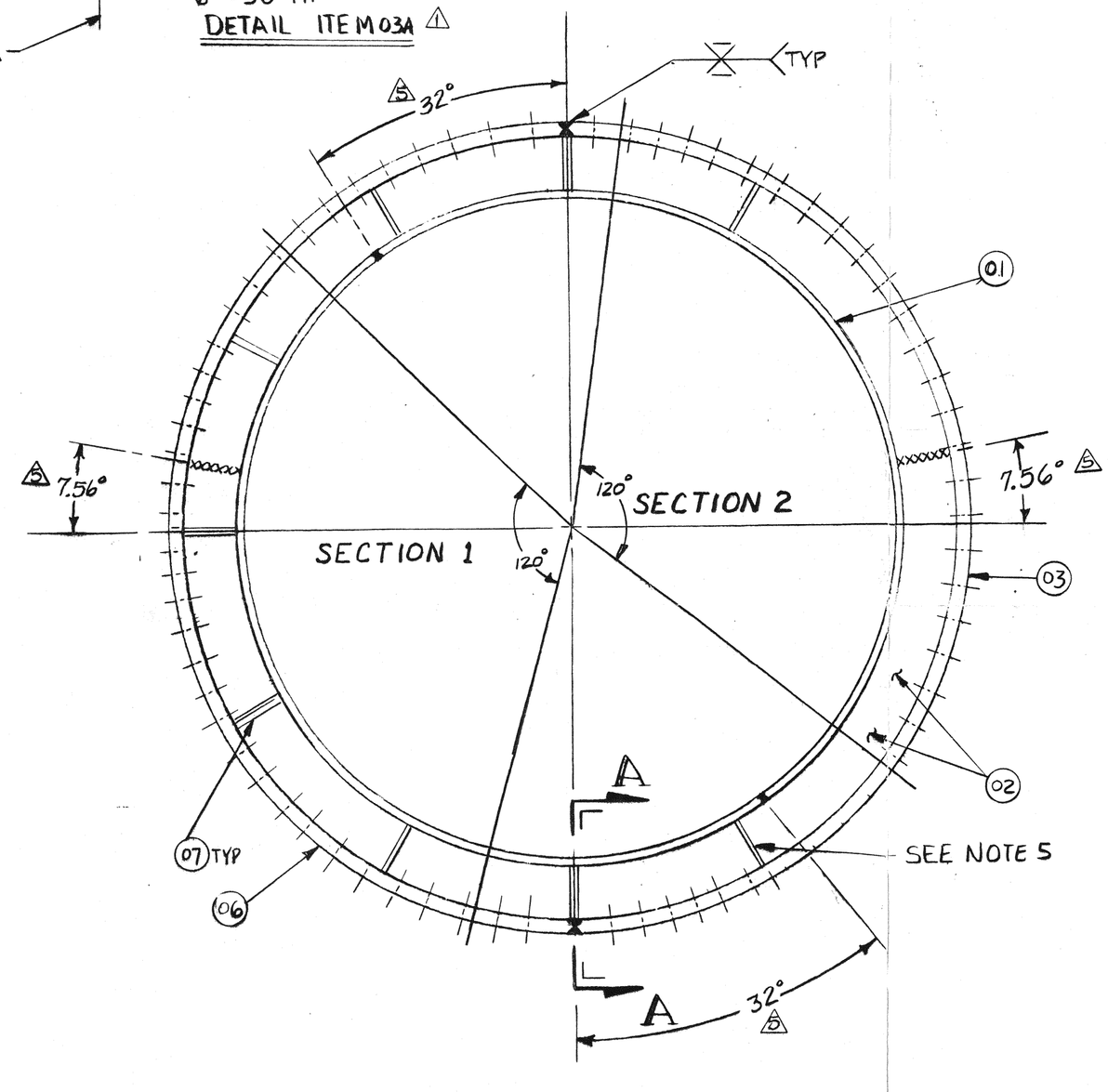
3. PARTS TO BE ASSEMBLED SQUARE ±1°.

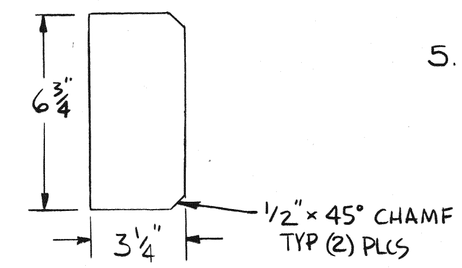
△1 4. AFTER ALL PARTS HAVE BEEN MACHINED CUT INTO (3) 120° SEGMENTS AS SHOWN.

5. (4) GUSSETS WELDED OTHER SIDE AFTER RING IS CUT INTO 120° SECTIONS.

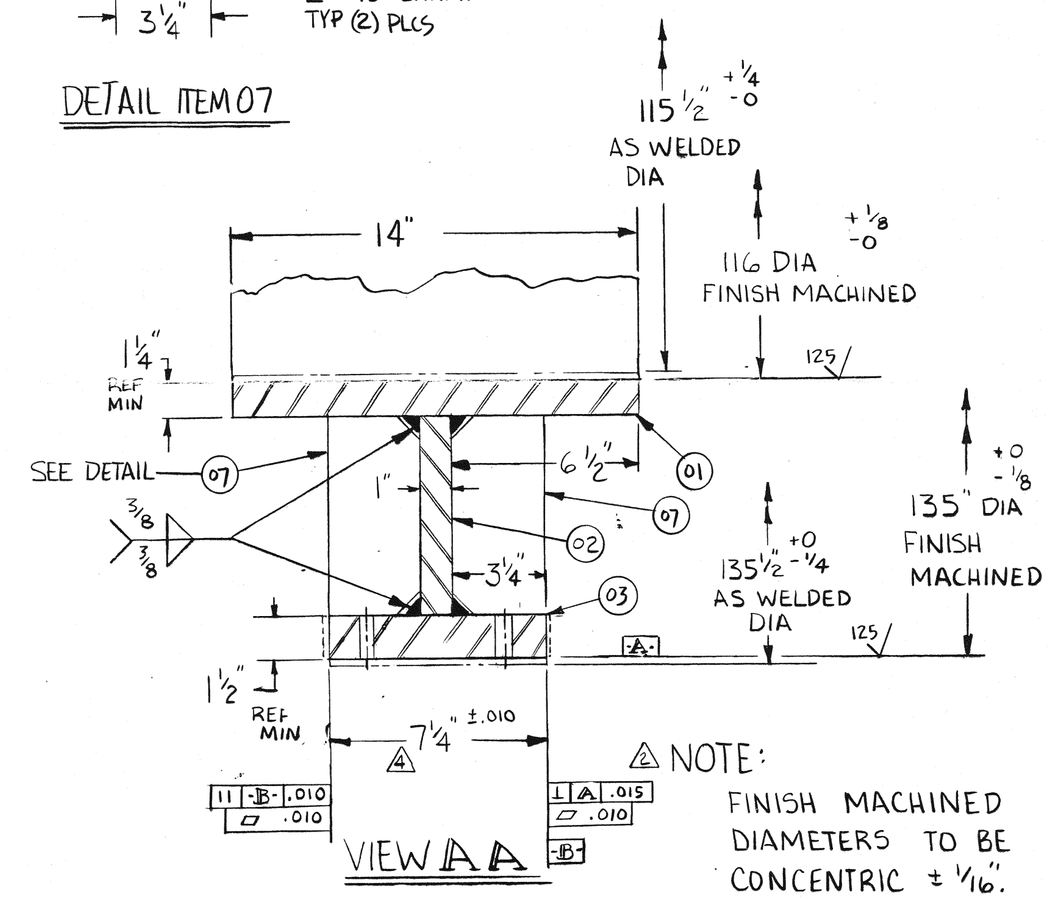


DETAIL ITEM 03A △1





DETAIL ITEM 07



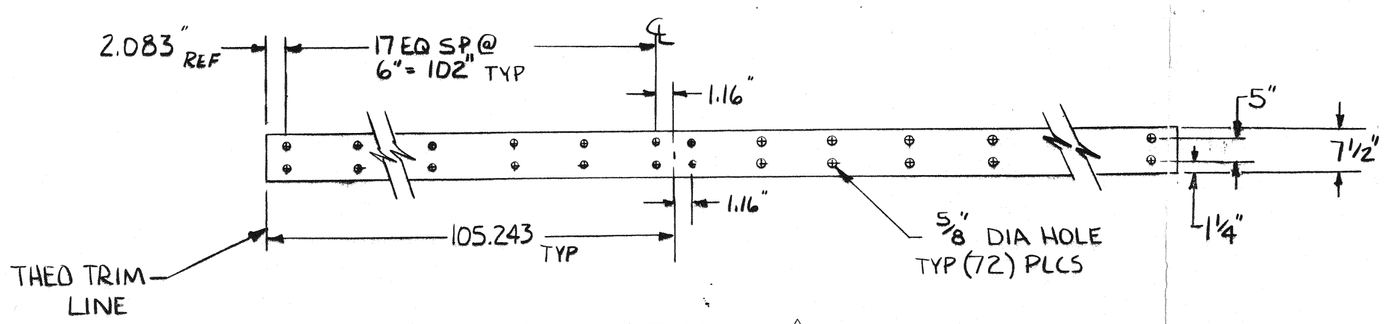
VIEW A A

△2 NOTE:

FINISH MACHINED DIAMETERS TO BE CONCENTRIC ± 1/16".

APPROVAL

ALL MATERIAL TO BE 304 SS



DETAIL ITEM 03B △1

MK	REVISION	BY	DATE
5	REVISED WELD LOCATIONS, CHANGED CUT LOCATIONS, ADDED HOLES PER LDH	DAC LDH	12-20-88 12-22-88
4	7 1/4 WAS 7 1/2	SAM LDH	11-28-88 12-9-88
3	ADDED TO NOTE, & ADDED MACHINE SYMBOLS	SAM LDH	11-4-88 11-4-88
2	ADDED NOTE PER LDH	SAM LDH	10-14-88 10-17-88
1	ITEMS 01 02 & 03 NOW MADE IN TWO PIECES ADDED DETAILS OF I-03 & 04 PER LDH	SAM LDH	8-9-88 8/16/88

DEC 22 1988

TITLE ROCKER RIB SUPT RING FERMI DØ

LOX
LOX EQUIPMENT COMPANY
P.O. BOX 998, DELPHI, INDIANA 46923

STANDARD TOLERANCE TO BE ± 1/8 UNLESS OTHERWISE NOTED.

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	DATE
DRAWN SAM	6-20-88
CHECKED	6-22-88
APPROVED LDH	6-22-88
SCALE NTS	
DWG. NO. C88-0219	REV. 5